

Date: Wednesday, 9/12/2007 12:12:17 PM  
 User: Kim Johnston

## Process Sheet

41

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FLOAT SKID RH 206L1,L3,L4&407
Job Number	: 34586		
Estimate Number	: 10328		
P.O. Number	:	Part Number	: D206642512
This Issue	: 9/12/2007 S.O. No. :	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1/1 Type : LANDING GEAR	Drawing Revision	: K
Previous Run	: 34585	Material	:
Written By	:	Due Date	: 10/10/2007 Qty: 1 Um: Each
Checked & Approved By	: <u>07.09.12</u>		
Comment	: Est Rev:B 05.09.23 Revised per D206-642 Rev. J KJ/JLM		
	Est Rev:C 07-02-23 As per IIN D206-642 Rev K JLM		
	est rev D 07.06.06 added K642-512 EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-642-512 CHG003

Er Alcolis 07.09.17

2.0	34586A	FLOAT SKIDTUBE ASSEMBLY
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Comment: Sub-Component FLOAT SKIDTUBE ASSEMBLY

D206-642-541 B 34586A

SD

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

4.0	K642 512	saddle kit 642-511
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

saddle kit 642-512

batch: 34526

SD

7/10/15

5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

Er Alcolis ET

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

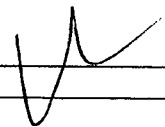
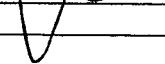
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 11/10/2007 2:26:44 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D206-642
Job Number : 35132	
Estimate Number : 10804	
P.O. Number :	Part Number : Z_CUSTOM
This Issue : 11/10/2007 S.O. No. :	Drawing Number : ECN 1046-PAPERWORK
Prsht Rev. : NC	Project Number :
First Issue : // Type : LANDING GEAR	Drawing Revision :
Previous Run : 00015	Material :
Written By : 	Due Date : 18/10/2007 Qty: 1 Um: Each
Checked & Approved By : 	
Comment :	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 REMOVE FROM STOCK:

D206-642-111 15614 15615  
 D206-642-112 10319 25504  
 D206-642-141 9575 18613  
 D206-642-211 33078 32559-32565-33795-33776  
 D206-642-212 32257 32567-32566-32568-33079-33080-33242  
 D206-642-213 19735  
 D206-642-214 24414-24484-28083-29084-32983-32984  
 D206-642-241 28097-28604-33211-33342  
 D206-642-311 28847  
 D206-642-312 29741-15619-29742-29744  
 D206-642-341 24481-24482  
 D206-642-411 34557-34056-34555-34556-32495-31980  
 D206-642-411BL 34132  
 D206-642-412 34564-34563-34562-34060-34054-32502-34058  
 D206-642-412BL 34735  
 D206-642-441 31066-30940-30260-30265-24739  
 D206-642-511 34582-34579-33848-34581  
 D206-642-512 34586-34584-34583-  
 D206-642-513  
 D206-642-514  
 D206-642-541  
 D206-642-611  
 D206-642-612

ADD NEW PAPERWORK EASA.IM.R.S.01320 REV.1  
 PER ECN 1046

1-11-07 SP